



# Full Mortice Anti-Ligature SECURAHinge

**Datasheet** 



# **Product Description**

Full mortice single swing continuous geared anti-ligature SECURAHinge $^{\text{TM}}$  featuring anti-ligature tip designed for single acting doors.

The SECURAHinge™ can be used on new and existing doors and is designed to prolong the lifespan of the door set and reduce maintenance costs.

PRODUCT CODES	Standard Duty up to 125kg (32mm leaf)	Heavy Duty up to 245kg (32mm Leaf)	Extreme Duty up to 245kg (43mm leaf)
2100mm	111916	117090	116479
2400mm	113638	117091	117092
2700mm	117850	119435	
3000mm	137210	146018	

When fitting to a metal frame, ensure minimum 2mm material or sufficient reinforcement for screw fixings

### **Testing**

- Performance Tested to 1.5 million cycles; exceeds life cycle requirements of CE EN 1935-2002.
- Grade 1 Abuse Tested to highest level.
- Tested to DHF TS 001: 2013 B4 (0.5mm wire test)



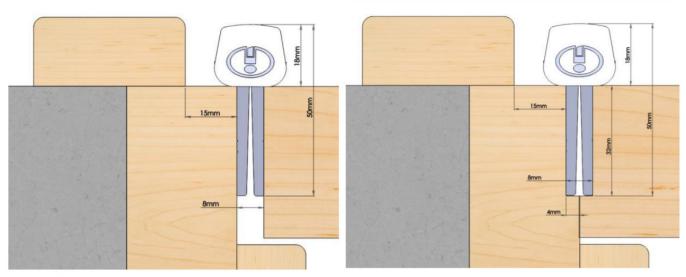
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#### **Maintenance and Cleaning**

The SECURAHinge™ operates by a number of interlocking gears that provide high strength and a smooth motion. They require minimal maintenance, by following the procedures below on a quarterly basis the product will perform effectively.

- · Check the gears are free from dust/debris.
- · Check the bearings are free from cracks.
- · Check all fixings are present and tightened sufficiently.
- If dirty, wipe down with warm soapy water.
- Check for any sharp edges from impact damage and file smooth if necessary.



**Non Rebated Layout** 

**Rebated Layout** 

Standard duty: 32mm leaf Extreme duty: 43mm leaf

#### **ABOUT HIPAC**

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