



Ventilation Framed Grills

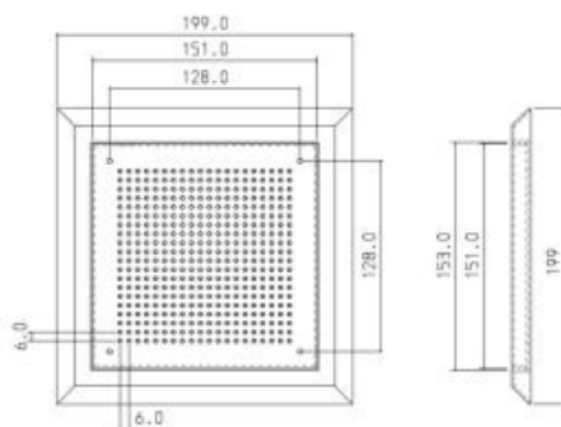
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Steel Ventilation Grills

Ligature resistant framed grill was designed in conjunction with a high secure site in the mental health sector, for ease of maintenance, as well as cleaning to access repairs.

The frame is simply attached to the wall, which in turn can be sealed with Anti Pic around the edges allowing the frame to be left in place. The desired size of grill is then placed into the frame and secured with security screws.

- Made from 1.2mm mild steel or 430 stainless steel general use or 430 stainless steel for bathrooms/wetrooms.
- Powder coated finish RAL 9003 White (available in all RAL Colours)
- 2.2mm ventilation holes, pitch 5mm
- Other sizes available upon request
- Recommended to be fitted anti-pick sealant and security screws not supplied.



Size	1.2mm Steel	430 Stainless Steel	Pressure Drop	Free Airspace	Weight Kg
150x150mm	145552	145562	46 l/s	400	1.5
200x200mm	145553	145563	75 l/s	625	1.8
250x250mm	145554	145564	115 l/s	1225	1.9
300x300mm	145555	145565	170 l/s	1600	2
350x350mm	145556	145566	234 l/s	2025	2.5
400x400mm	145557	145567	310 l/s	3600	3
450x450mm	145558	145568	396 l/s	4225	3.5
500x500mm	145559	145569	493 l/s	5625	4
550x550mm	145560	145570	598 l/s	7225	5
600x600mm	145561	145571	715 l/s	9025	4.6



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The anti-ligature design features of this product are not intended to replace or substitute the need for necessary supervision of those who may be at risk, or for other necessary protective measures to be taken in the specific circumstances of usage. Hipac does not claim any product to be totally ligature free for make claim that they cannot be damaged with regard to anti-vandal feature. It is therefore the customers responsibility to ensure the suitability of the product for the environment in which they are to be fitted.

Ventilation Grill Cleaning

1. Firstly unscrew the security screws that hold the grill to the frame.
2. Remove the grill.
3. Using a clean damp cloth with a mild detergent, wipe both sides of the grill.
4. Blow through the holes if required to clear any further dirt.
5. Lastly refit the revers of the above.

ABOUT HIPAC

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