



Ventilation Grille

Ligature resistant framed grille was designed in conjunction with a high secure site in the mental health sector, for ease of maintenance, as well as cleaning to access repairs.

The frame is simply attached to the wall, which in turn can be sealed with Anti Pic around the edges allowing the frame to be left in place. The desired size of grille is then placed into the frame and secured with security screws.

- made from 430 stainless steel general use or 430 stainless steel for bathrooms/wetrooms.
- powder coated finish RAL 9003 White (available in all RAL Colours).
- 2.2mm ventilation holes, pitch 5mm.
- other sizes available upon request.
- recommended to be fitted antipick sealant and security screws not supplied.



Size	430 Stainless Steel	Pressure Drop	Free Airspace	Weight Kg
150×150mm	145562	46 l/s	400	1.5
200×200mm	145563	75 l/s	625	1.8
250×250mm	145564	115 l/s	1225	1.9
300×300mm	145565	170 l/s	1600	2
350×350mm	145566	234 l/s	2025	2.5
400×400mm	145567	310 l/s	3600	3
450×450mm	145568	396 l/s	4225	3.5
500×500mm	145569	493 l/s	5625	4
550×550mm	145570	598 l/s	7225	5
600×600mm	145571	715 l/s	9025	4.6

Ventilation Grille Cleaning

- 1. Firstly unscrew the security screws that hold the grille to the frame.
- 2. Remove the grille.
- 3. Using a clean damp cloth with a mild detergent, wipe both sides of the grille.
- 4. Blow through the holes if required to clear any further dirt.
- 5. Lastly refit the revers of the above.

Disclaimer:

All products must be fitted as per the directions detailed in the individual product Installation Instruction Document. Hipac takes no responsibility for incorrect installation/operation of the product. By purchasing this product, you are confirming that the product will be fitted as per the instructions.

Please note that Hipac offers a range of measures designed to reduce the risk of self-harm or suicide and does not offer any guarantee that it will not take place. The solutions have been designed as a deterrent only.

